

Work Order ID 87980

87980

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July-20-12 1:33:51 PM

Item ID: D350-794-141

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Tank Assembly

Start Date: 7/20/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 7/27/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D350-794	E

100

0.00

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D350-794-141

0.00

DAS 16 9-09 JB

12/06/10 CHG001 Label only

12/06/10 MJS 12-7-20

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

12/06/10

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS 16 9-09 JB

12/06/10

Work Order ID 87980

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Page 2

July-20-12 1:33:51 PM

Item ID: D350-794-141

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Tank Assembly

Stop ***NS2***

Start Date: 7/20/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 7/27/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-794-141								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

~~PP 87979~~

6/8/10

12/8/13

12-08-10

Picklist Print

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Page 1

Work Order ID: 87980

Parent Item: D350-794-141

Parent Item Name: Tank Assembly

Start Date: 7/20/12

Required Date: 7/27/12

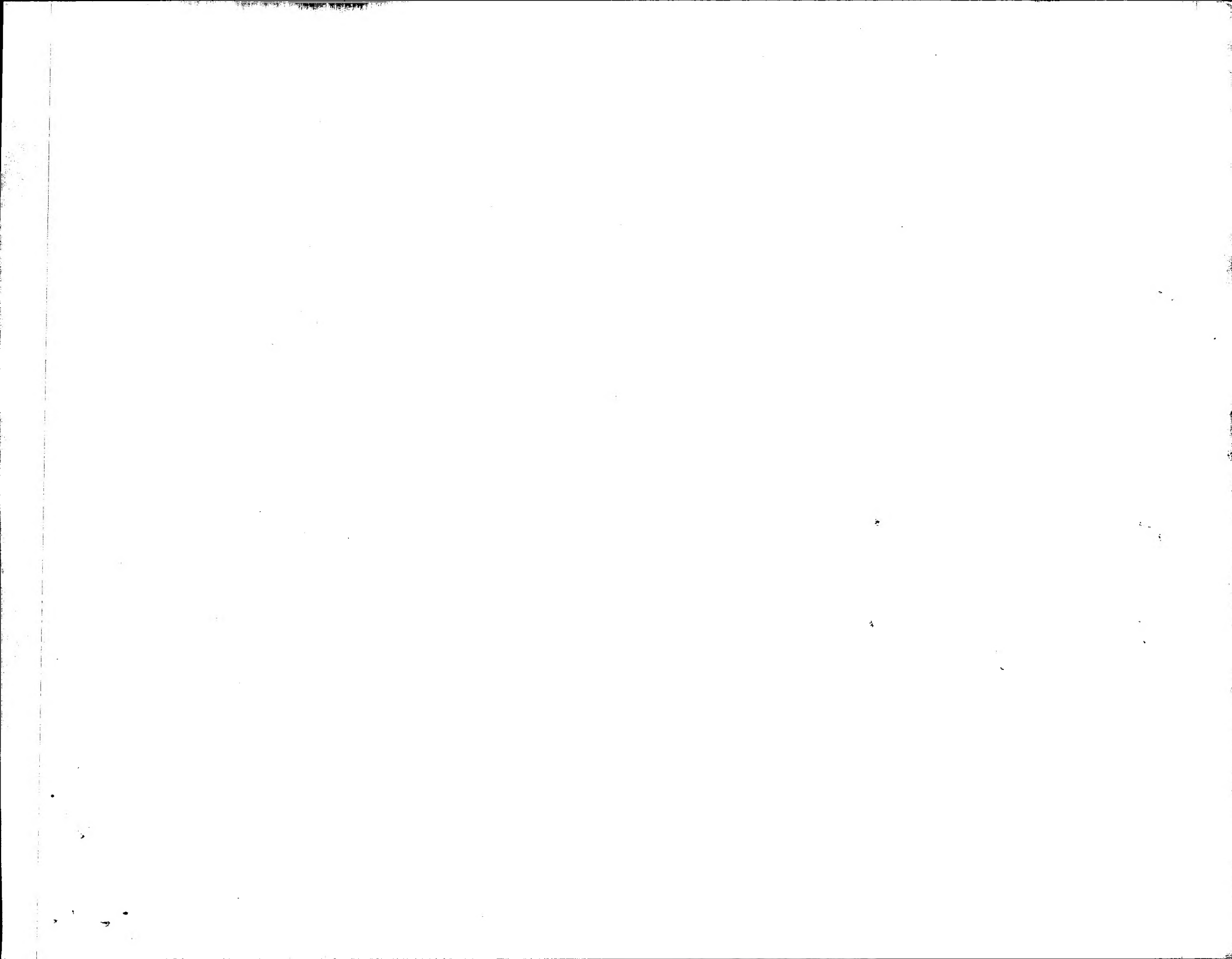
Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.04.04 new issue DD VERF:EC
DD VERF:EC

IPP REV:B 12.04.26 ECN 12-571

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4464-041 Fuel Tank Assembly		Manufactured	No			110	Each	0.0000	1	1	B86083	✓	
D4002-041 Aux Tank Drain Hose Assembly, Fwd		Manufactured	No			110	Each	6.0000	1	1	✓	JB	✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST193		6							
				84995		6							
D4002-043 Aux Tank Drain Hose Assembly, Aft		Manufactured	No			110	Each	7.0000	1	1	✓	JB	✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST193		7							
				84394		1							
				84996		6							
MS20822-3D Elbow		Purchased	No			110	Each	8.0000	2	2	✓	JB	✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST299		2							
				119109		1							
				120716		1							
				ST316		6							
				121970		6							
AN816-6D Nipple-M-6Flare -1/4NPT		Purchased	No			110	Each	12.0000	1	1	✓	JB	12/07/20
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST325		12							
				118529		2							
				121970		10							



Picklist Print

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Work Order ID: 87980

Parent Item: D350-794-141

Parent Item Name: Tank Assembly

Start Date: 7/20/12

Required Date: 7/27/12

Start Qty: 1.00

Required Qty: 1.00

MS20822-8D

Elbow-90M-1/2Flare-3/8NP

Purchased No

110 Each 9.0000

1

1

JB

SP

Location

Loc Qty

Loc Code

ST299

9

120693

9

120693

D4009-041

Bonding Braid

Manufactured No

110 Each 17.0000

2

2

JB

SP

Location

Loc Qty

Loc Code

ST142

17

85810

12

85811

5

85811

D4008-041

Fuel Filler Splash Guard Assembly

Manufactured No

110 Each 3.0000

1

1

JB

SP

Location

Loc Qty

Loc Code

ST108

3

84013

3

84013

TBA28B

Cable Tie Fastener

Purchased No

110 Each 0.0000

3

3

JB

81880

TY25MX

Tie Wrap

Purchased No

110 Each 881.0000

1

1

JB

12/07/20

SP

Location

Loc Qty

Loc Code

ST380

881

115695

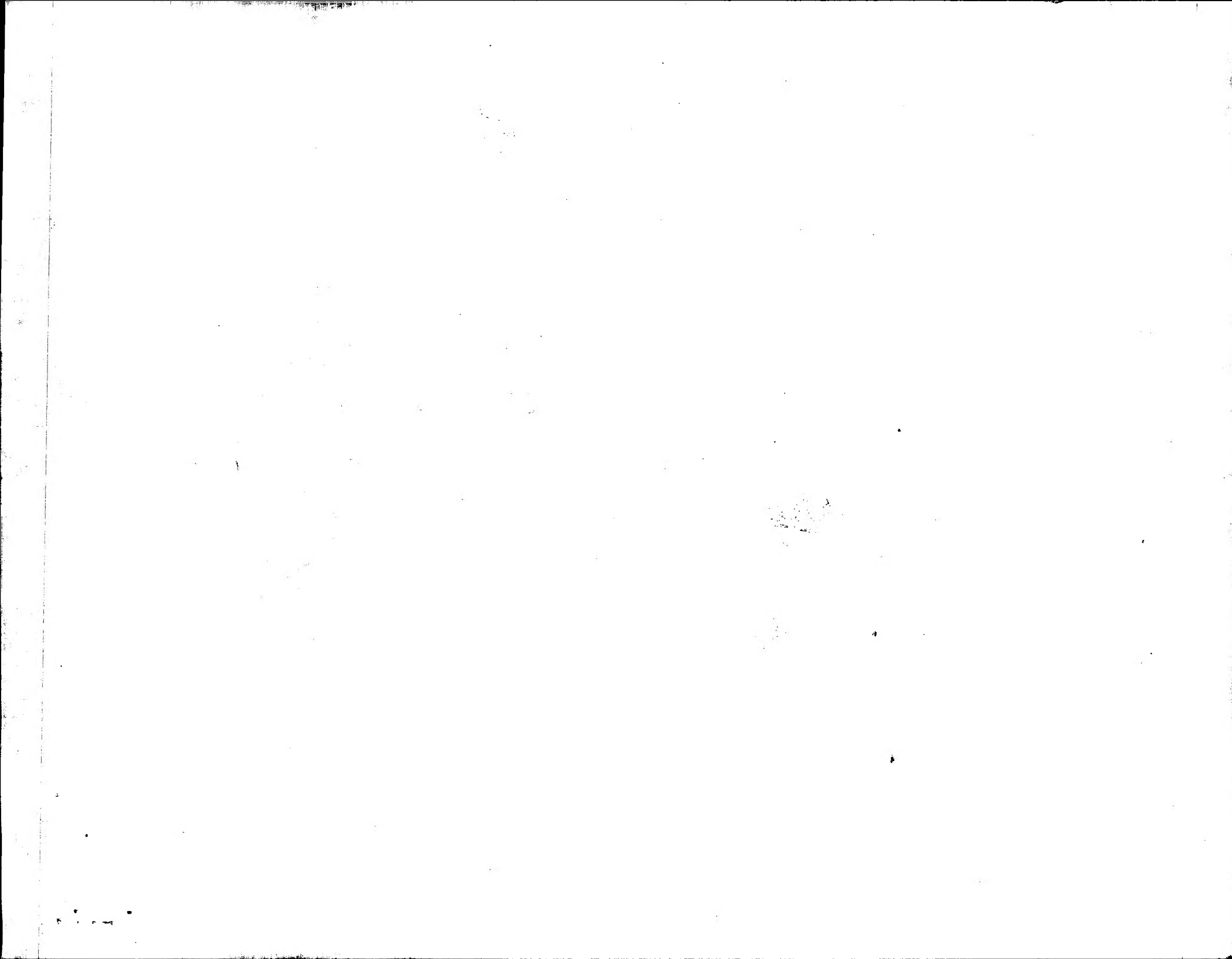
881

115695

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Shop Packet Print

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Qty -111	Qty -013	Qty -121	Qty -023	Qty -141	Part Number	Superseded Part Numbers	Description
X					D350-794-111		AUXILIARY FUEL TANK (AS 350 SERIES)
1	X				D350-794-013		AUXILIARY FUEL TANK PROVISIONS (AS 350 SERIES)
		X			D130-794-121		AUXILIARY FUEL TANK (EC 130 SERIES)
		1	X		D130-794-023		AUXILIARY FUEL TANK PROVISIONS (EC 130 SERIES)
1		1		X	D350-794-141		TANK ASSEMBLY
				1	D4464-041		TANK ASSEMBLY
	1		1		D4022-041	A8150-B1-JCA	FUEL TRANSFER PUMP ASSEMBLY
				1*	D4023-3		FUEL CAP
	1		1		D4002-5	JCA-M47-2-13	SUPPLY HOSE - FROM AUX TANK
	1		1		D4003-047	JCA-M47-2-16	FUEL PUMP INLET PIPE
	1		1		D4002-7	JCA-M47-2-25	SUPPLY HOSE - PUMP TO MAIN TANK FILLER NECK
				1	D4002-041	JCA-M47-1-13	DRAIN HOSE ASSEMBLY - FRONT
				1	D4002-043	JCA-M47-1-16	DRAIN HOSE ASSEMBLY - REAR
				2	MS20822-3D		UNION
1		1			AN832-6D		BULKHEAD UNION
				1	AN816-6D		STRAIGHT FITTING
2		2			AN924-6D		NUT (ALTERNATE AS5178D06)
2		2			NAS1149D0963J		WASHER
				1	MS20822-8D		90° FITTING
2		2			AN815-6D		UNION
2		2			MS29512-06		ORING
1		1			D4022-3	05-00021	FUEL PUMP MOUNTING BRACKET
2		2			AN3-4A		BOLT
2		2			MS21042-3		NUT
2		2			AN970-3		WASHER
1		1			D4008-043	JCA-M47-2-29	FUEL PUMP SPLASH GUARD
1		1			D4004-7	N3	HOSE CLIP
				2	D4009-041	JCA-M47-4-01	BONDING BRAID
				1	D4008-041	JCA-M47-2-26	AUXILIARY TANK FILLER SPLASH GUARD
4		4			AN525-10R6		SCREW
1		1			D4001-3	AN832-6D-JCA	BULKHEAD FITTING - MODIFIED
							Vent Assembly Parts
2		2			MS21919WDG-8		CLAMP
1		1			D4003-11	JCA-M47-2-21	VENT PIPE - TANK
		1			D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
1		1			D4003-049	JCA-M47-2-17	VENT PIPE - TANK
1		1			D4027-043	JCA-M47-2-35	VENT CLAMP ASSEMBLY
1		1			D4063-3	193-8	VENT HOSE
2		2			2000-8S		HOSE CLAMP
1		1			NAS43DD3-32N		SPACER
1		1			MS35207-267		SCREW
2		2			MS35207-264		SCREW
3		3			NAS1149D0332J		WASHER
3		3			MS21042-3		NUT
				3	TBA28B		CABLE TIE FASTENER
				1	TY25MX		TIE WRAP
1		1			MS21919WDG-6		CLAMP (RUBBER REMOVED)
1		1			D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY

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Revision: E
 Date: 12.04.13

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D350-794

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Qty -111	Qty -013	Qty -121	Qty -023	Qty -141	Part Number	Superseded Part Numbers	Description
							Restraint Assembly Parts
	1		1		D4005-1	JCA-M47-2-03	REAR RESTRAINT ANGLE/GUTTER
	1		1		D4004-11	JCA-M47-2-11	TOP STRAP ATTACH BRACKET
	1		1		D4004-5	JCA-M47-2-23	BOTTOM STRAP ATTACH BRACKET
	3		3		MS24694-S50		SCREW
	3		3		MS21042-3		NUT
	3		3		NAS1149F0363P		WASHER
	1		1		D4024-041	JCA/ASSO/MIN	ANCRA RESTRAINT STRAP
	1		1		D4004-041	JCA-M47-2-19	SIDE RESTRAINT ANGLE
	1		1		D4007-3	JCA-M47-2-18	TOP SUPPORT BRACKET
	1		1		D4006-041	JCA-M47-2-01	TANK TOP SUPPORT ASSEMBLY
	2		2		AN4-5A		BOLT
	2		2		NAS1149F0463P		WASHER
							Locker Preparation Parts
	1		1		D4005-041	JCA-M47-2-22	FORWARD FLOOR GUTTER
	1		1		D4063-1	193-6	DRAIN HOSE
	1		1		MS21919WDG-9		CLAMP
	1		1		MS35207-264		SCREW
	1		1		NAS1149D0332J		WASHER
	1		1		MS21042-3		NUT
	1		1		2000-6S		HOSE CLAMP
	3		3		NAS1474-08		SEALED CAPTIVE ANCHOR NUT
	1		1		D4005-11	JCA-M47-2-12	FINISHING STRIP
	4		4		MS21059-L08		ANCHOR NUT
	7		7		AN525-832R6		SCREW
							Electrical Parts
	1		1		D4290-9	D8-603 (ALT. HA23-6U3)	6.3A ECF FUSE
	1		1		D4290-11	D1-205 (ALT. HA21-2U5)	2.5A ECF FUSE
	1		1		MS35058-23		SWITCH
	1		1		D4290-29	107-964	CONNECTOR RECEPTACLE
	1		1		D4290-27	107-978 (ALT. 105-5465)	CONNECTOR BACKSHELL
	1		1		D4290-25	107-943	CONNECTOR PLUG
				1*	D4025-5		FUEL QUANTITY SENDER
	4		4		MS35206-217		SCREW
	4		4		NAS1149FN416P		WASHER
	4		4		MS21044N04		NUT
	1		1		D4290-33	143-207	PLUG
	1		1		D4290-23	143-208	RECEPTACLE
	1		1		D4290-15	143-204 (ALT. 973-1482)	RECEPTACLE HOUSING
	1		1		D4290-17	143-203 (ALT. 973-1490)	PLUG HOUSING
	5		5		D4290-35	143-219 (ALT. 977-3800)	CRIMP PIN
	5		5		D4290-31	143-217 (ALT. 977-3797)	CRIMP SOCKET
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY
	1		1		D4026-041	FL-100-R-JCA	FUEL GAUGE
	2		2		AN525-832R6		SCREW - GROUND STUD

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Revision: E
Date: 12.04.13

Qty -111	Qty -013	Qty -121	Qty -023	Qty -141	Part Number	Superseded Part Numbers	Description
	2		2		NAS1149FN832P		WASHER
	2		2		MS21042-08		NUT
	1		1		D4290-7	444-2556	GAUGE MASTER SWITCH
	1		1		D4022-5	3775628 (ALT. 100-6847)	THERMAL SWITCH (125°C) – FARNELL
							General
	1		1		AN5800-1		PLACARD HOLDER
	1		1		AN929-6D		BLANK CAP
							Additional EC 130 Parts
			3		MS35207-264		SCREW
			3		NAS1149D0332J		WASHER
			3		MS21042-3		NUT
			1		D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
			1		D4004-043	JCA-M47-2-04	SIDE RESTRAINT ANGLE AND TIE DOWN POINT
			1		D4005-5	JCA-M47-2-06	ANGLE
			4		D4005-7	JCA-M47-2-07	ANGLE
			1		D4005-9	JCA-M47-2-08	ANGLE
			1		D4007-1	JCA-M47-2-02	TOP SUPPORT BRACKET
			1		D4005-3	JCA-M47-2-05	FORWARD RESTRAINT BEAM
			2		AN4-6A		BOLT
			1		D4007-5	JCA-M47-2-24	PACKER
							Placards
	1				D3997-1	JCA-M47-P1	FUEL QUANTITY – AS 350 MODELS
			1		D3997-3	JCA-M47-P2	FUEL QUANTITY – EC 130 B4 MODEL
				2*	D3997-5	JCA-M47-P3	AUX FUEL DRAIN
	1		1		D3997-7	JCA-M47-P4	AUX FUEL TRANSFER PUMP
	1		1		D3997-9	JCA-M47-P5	AUX FUEL
				1*	D3997-11	JCA-M47-P6	WEIGHT AND BALANCE
	1		1		D3997-13	JCA-M47-P7	ON/OFF
	1		1		D3997-15	JCA-M47-P8	CHECK LOCKER TANK
				1*	D3997-17	JCA-M47-P9	STOWAGE PROHIBITED
	1		1		D3997-19	JCA-M47-P10	TANK VENT
	1		1		D3997-21	JCA-M47-P13	SWITCH FIXED
	1		1		D3997-23	JCA-M47-P14	AUX FUEL
	1				D3997-25	JCA-M47-P15	CONVERSION CHART – AS 350 MODELS
			1		D3997-27	JCA-M47-P16	CONVERSION CHART – EC 130 B4 MODEL
				1*	D3997-29	JCA-M47-P17	DO NOT OVERFILL WARNING
	1		1		D3997-31	JCA-M47-P18	ON/OFF
	1		1		D3997-33	JCA-M47-P19	AUX GAUGE FACE
	1		1		D3997-35	JCA-M47-P20	AUX FUEL GAUGE
	1		1		D3997-37	JCA-M47-P21	6.3 A CIRCUIT BREAKER
	1		1		D3997-39	JCA-M47-P22	2.5A CIRCUIT BREAKER
	1		1		D3997-41	JCA-M47-P23	AUX TANK NOT FITTED
				1*	D3997-43	JCA-M47-P24	EARTH

* - items included as part of D350-794-141 tank assembly